

Angle Rolling Capabilities Chart

Size	25 x 3	30 x 3	40 x 5	50 x 8	75 x 6	80 x 10	90 x 8
Min Bend Dia/Toe in(mm)	200	200	200	300	500	600	1000
Min Bend Dia/Toe out(mm)	300	300	300	500	800	1000	1500

Size	100 x 12	125 x 12	140 x 14	150 x 20	160 x 20	180 x 20	200 x 30
Min Bend Dia/Toe in (mm)	1200	1500	1500	1600	1800	3000	4500
Min Bend Dia/Toe out(mm)	1800	2000	2500	2800	3000	6000	8000

Angle Iron Bending Video:

<https://youtu.be/nxKVmzYqA6M?si=H4TKqKB4pbKZSpsW>

https://youtu.be/6rP0xDpISqQ?si=X5Mj1q3M_SUS1ySh